
**Heat-treated steel tapping screws —
Mechanical properties**

Vis à tôle en acier traité thermiquement — Caractéristiques mécaniques



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Foreword

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ISO 2702 was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 13, *Fasteners with non-metric thread*.

This third edition cancels and replaces the second edition (ISO 2702:1992), which has been technically revised. In particular, the following modifications have been carried out:

- a) the Scope was expended to ST9,5;
- b) the maximum core hardness was reduced from 390 HV to 370 HV (see 4.1.3);
- c) reference to ISO 898-7 concerning torque-measuring device was added (see 6.2.2).